



Универзитет „Св. Кирил и Методиј“ во Скопје
Машински факултет - Скопје



Одбрани проекти по предметот:

ПРОИЗВОДИ ОД ПЛАСТИКА

Учебна година: 2021-2022

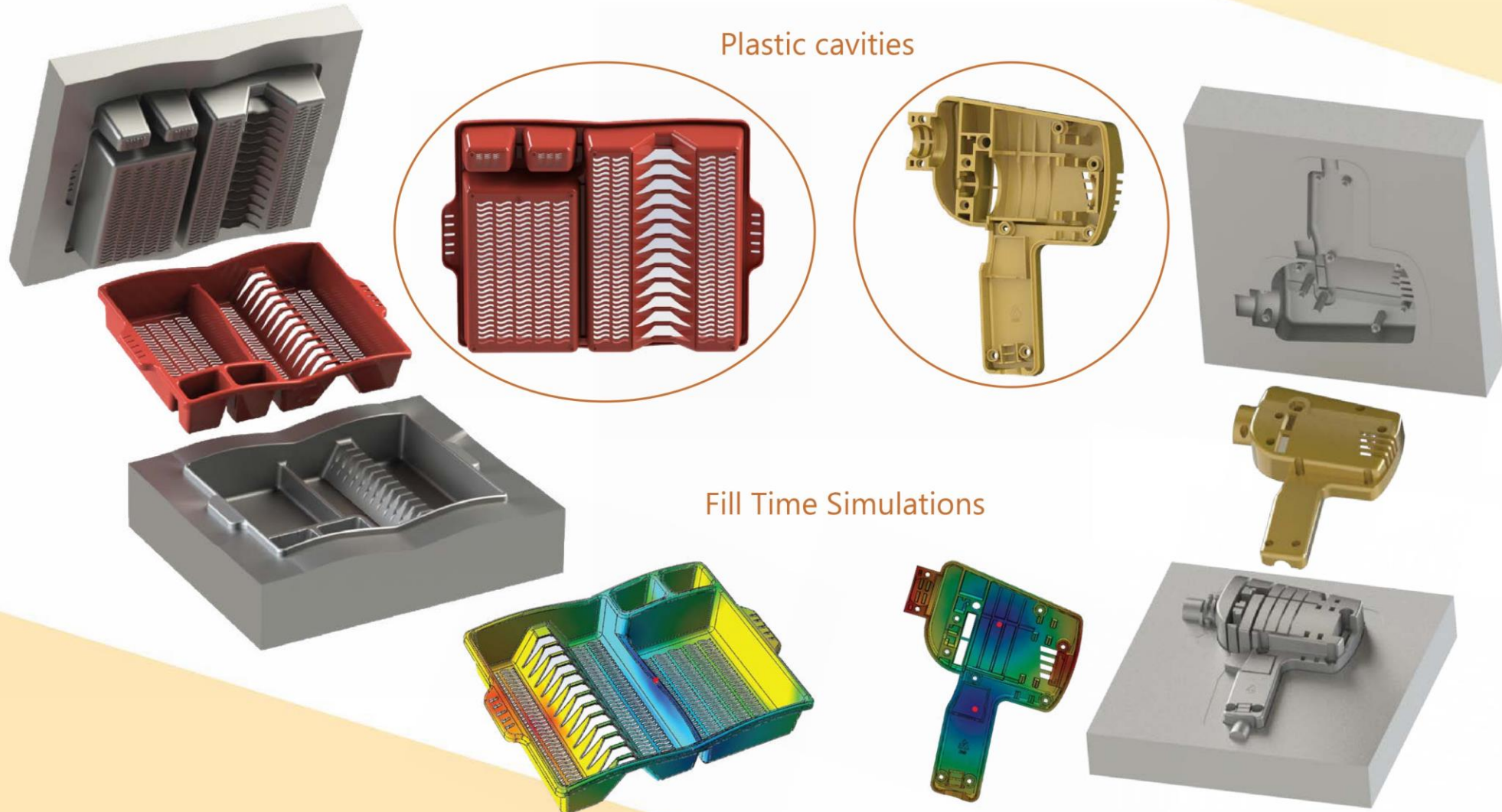
Предметен наставник: Вонр. Проф. д-р Иле Мирчески
Соработник: Асс. м-р Благоја Несторовски

Проект бр. 1:
Изработка на калапно гнездо

CORE AND CAVITY DESIGN

Plastic Injection Molding

Plastic cavities

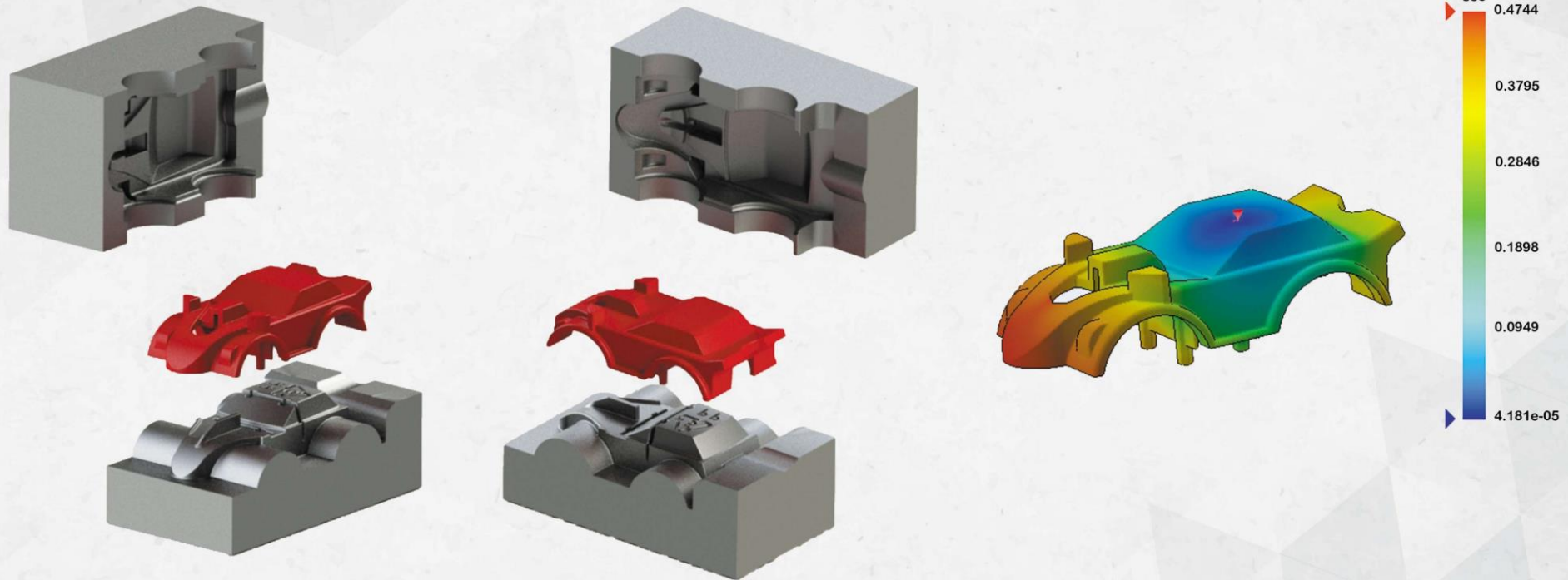


Fill Time Simulations



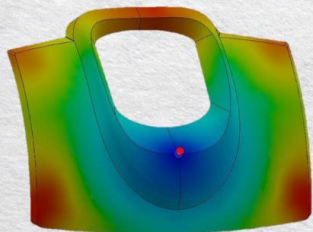
CAVITY AND CORE

Plastic mold design



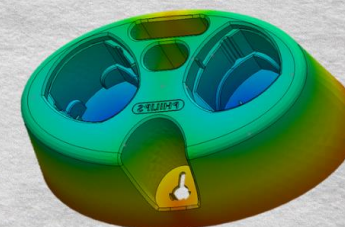
CORE AND CAVITY

MOLD DESIGN



Cordless Phone Stand

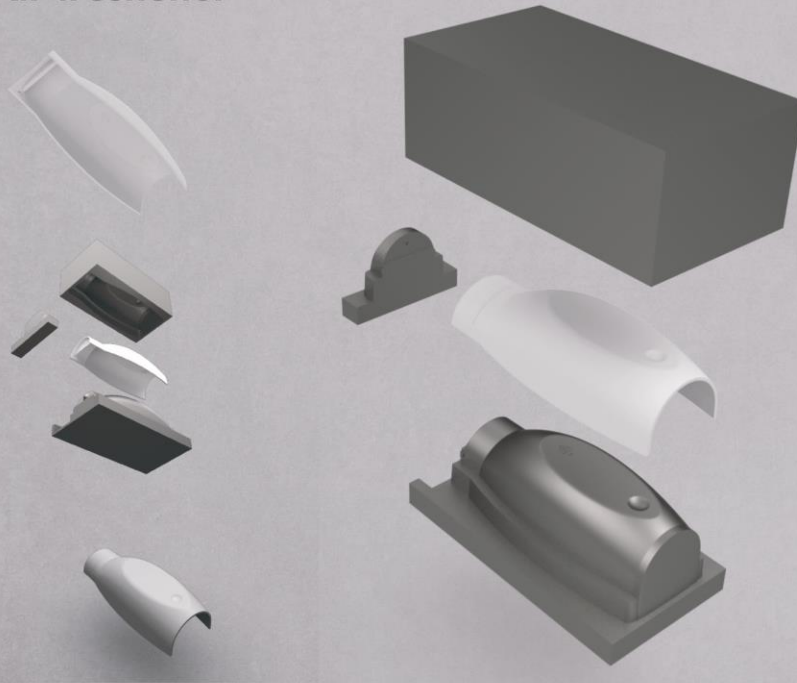
**Electric Toothbrush
Holder**



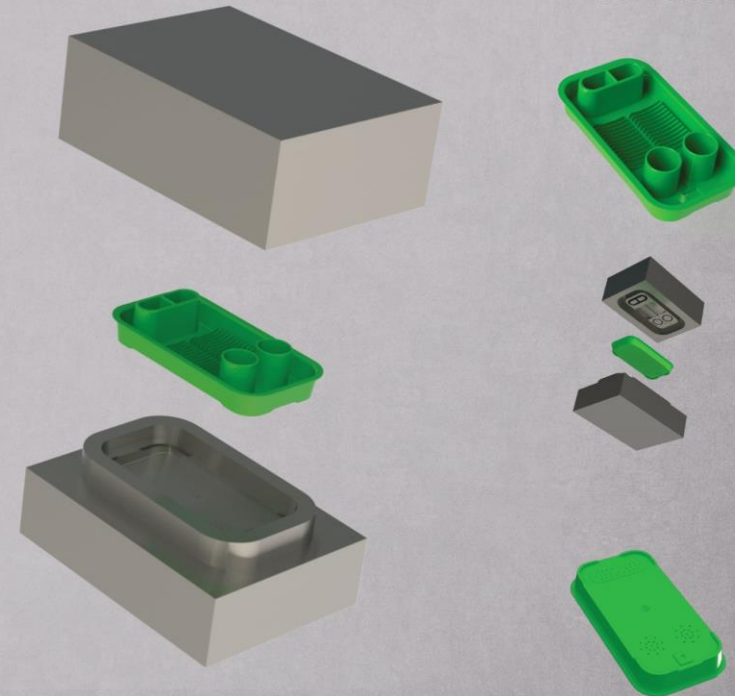
CORE & CAVITY

Mold Design

Air freshener



Dish Rack

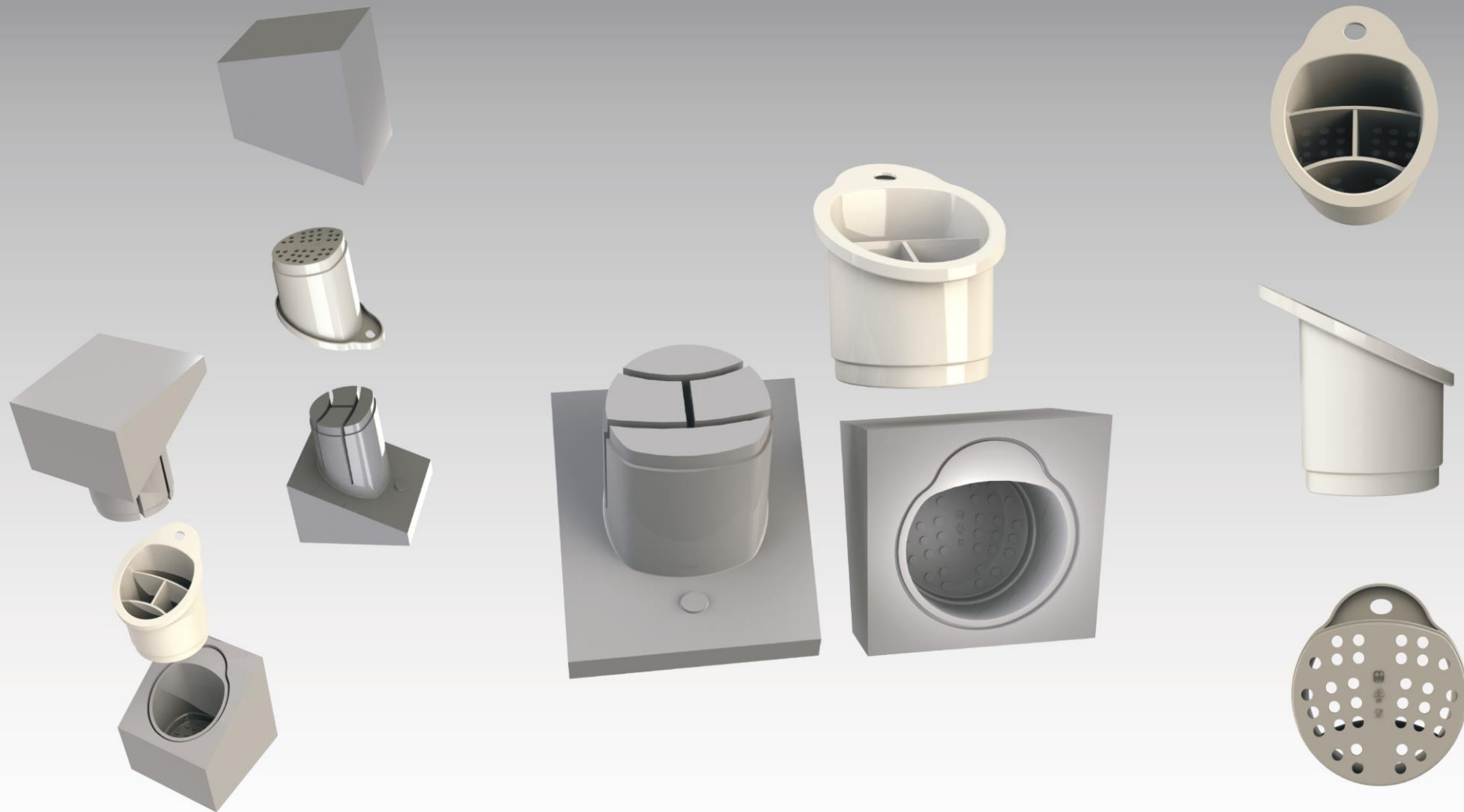


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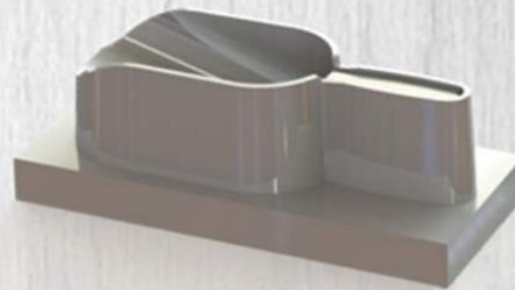
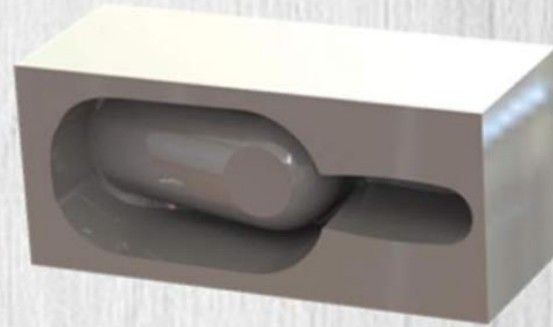
Students: Kristijan Pandev 1620
Milan Veljanov 1137
Course: Design with Plastics
Leader: Prof. D-r Ile Mircheski
School year: 2021/2022

CORE AND CAVITY MOLD DESIGN

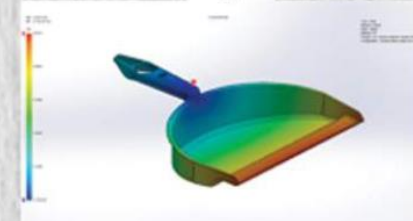
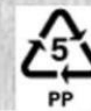
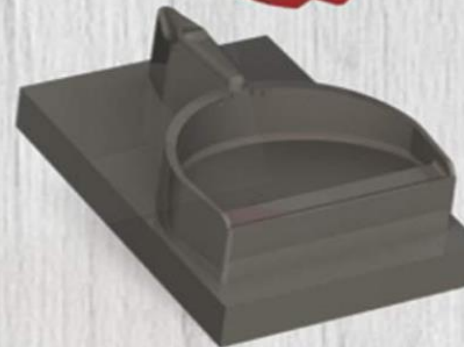


Core and Cavity

Shovel – Toy
for kids



Shovel for
garbage



KIDS TOY

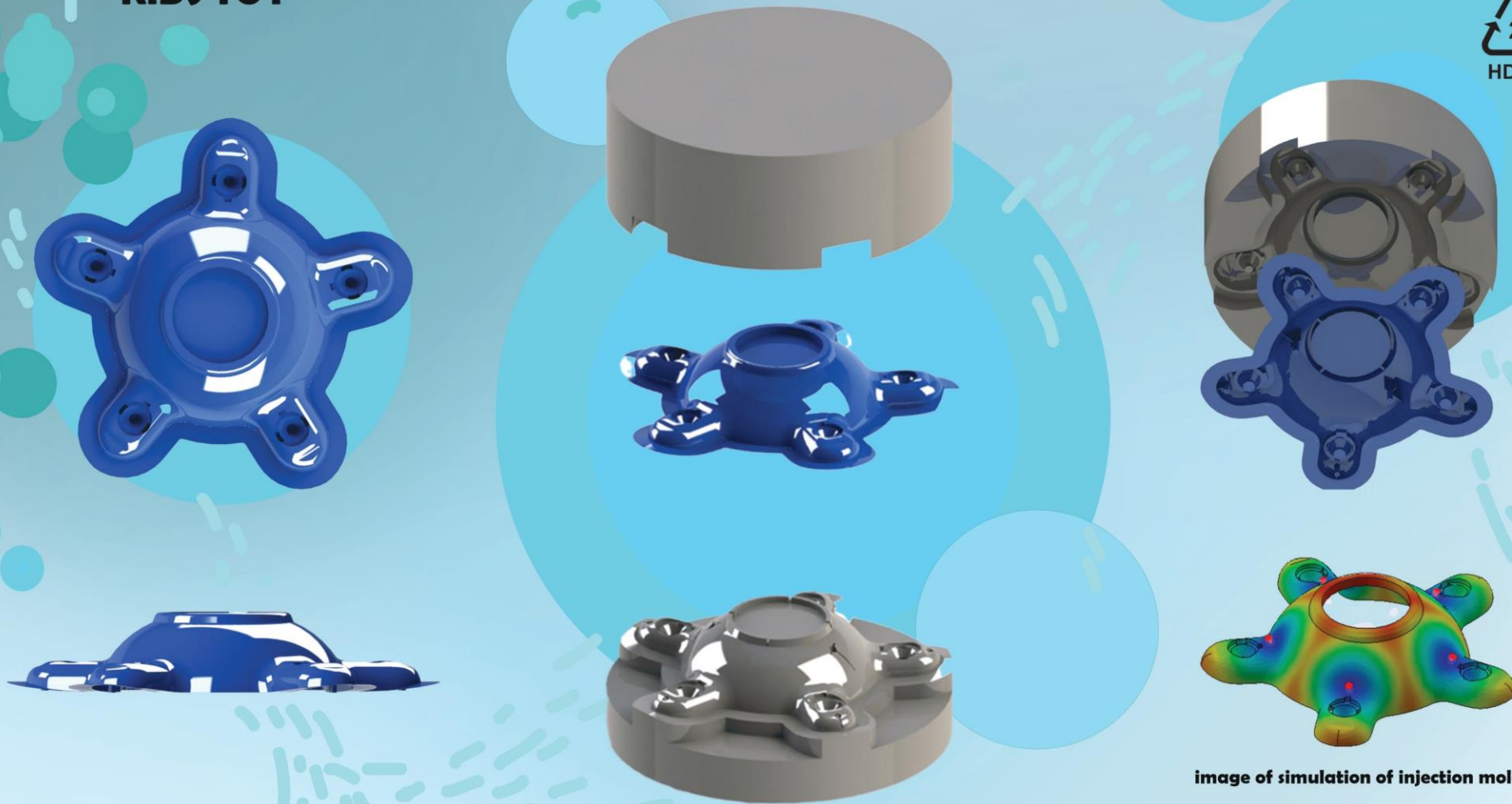


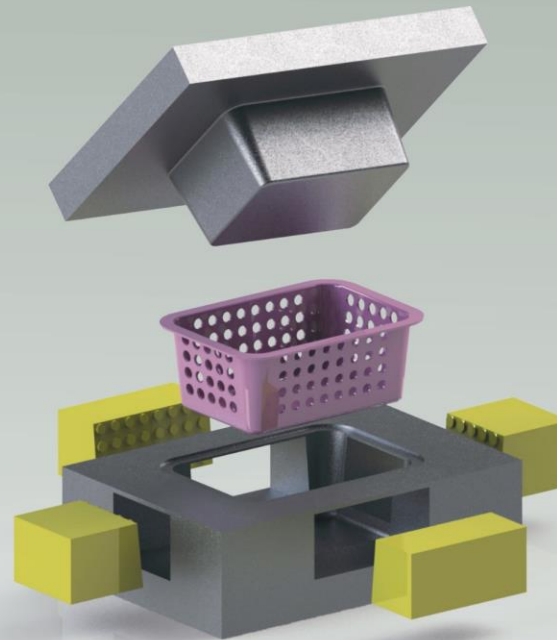
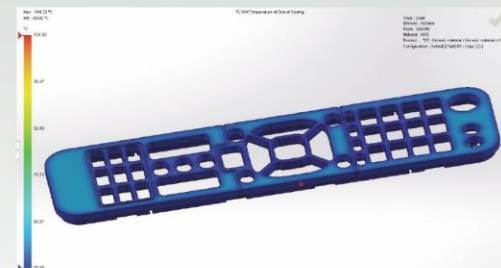
image of simulation of injection molding

CORE AND CAVITY MOLD DESIGN

Plastic Injection Molding



Temperature at End of Cooling 104.33°C



Fill Time 1.69 sec

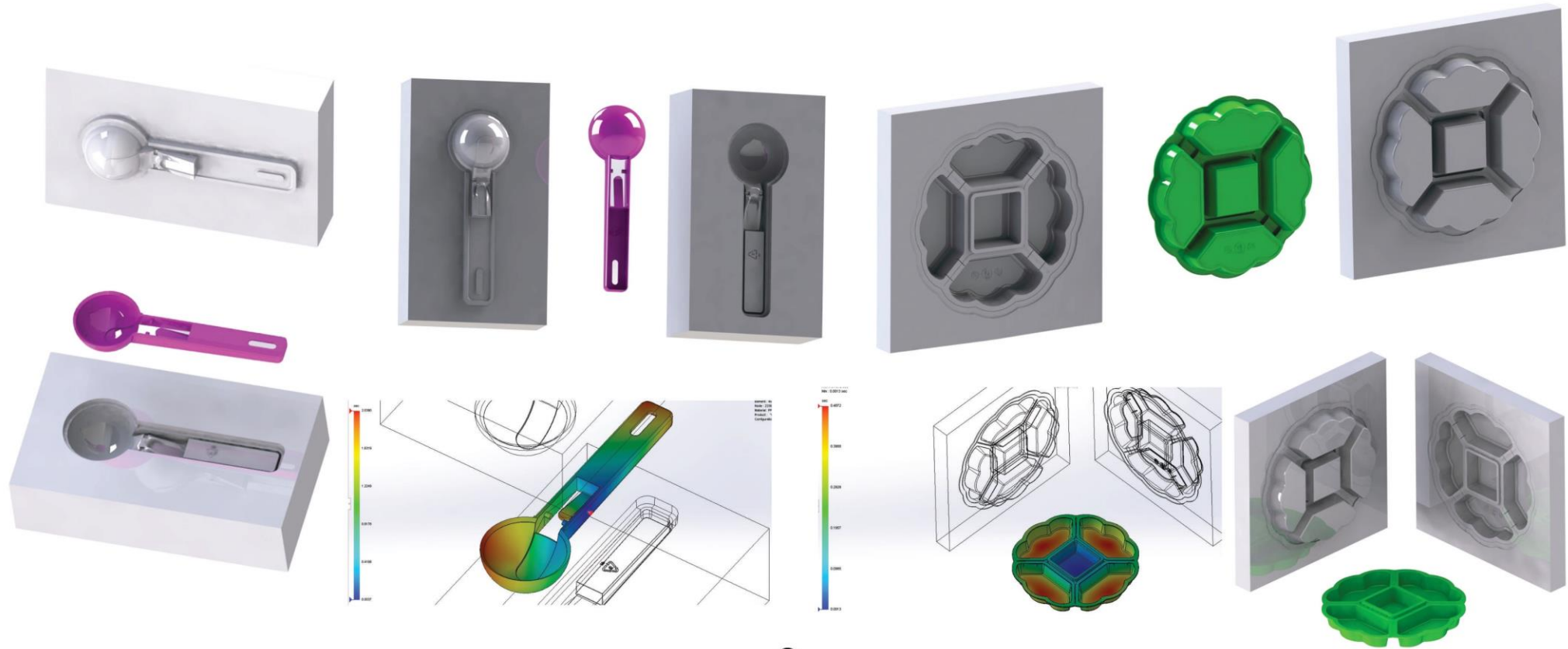


Cooling Time 18.5 sec



CORE & CAVITY DESIGN

PLASTIC INJECTION MOLDING



ICE CREAM SPOON



SNACK BOWL



CORE AND CAVITY MOLD DESIGN

LIGHT HOLDERS

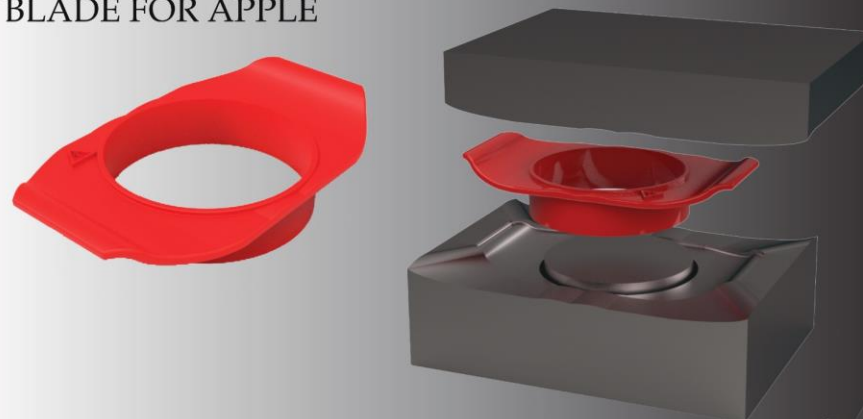


POWDER SCOOP

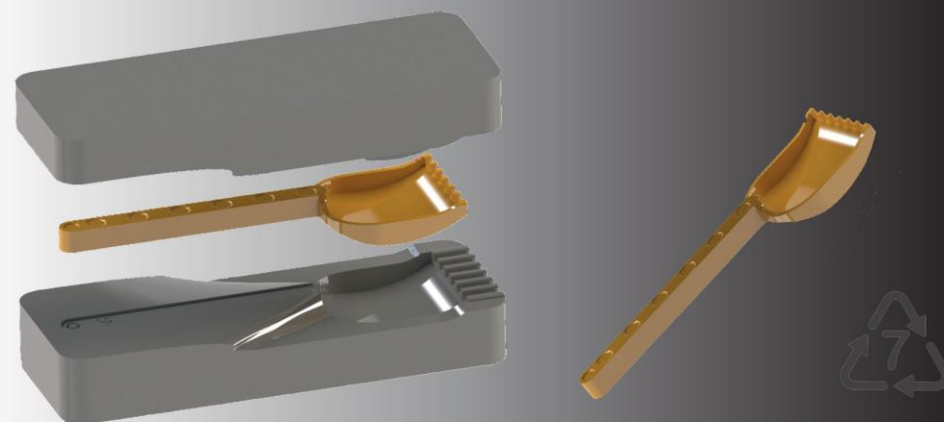


CORE AND CAVITY DESING

BLADE FOR APPLE



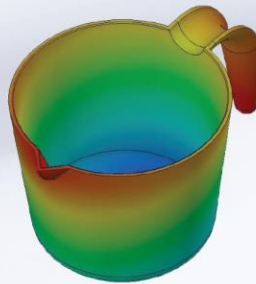
SHOVEL FOR KIDS



CORE AND CAVITY



MEASURING CUP



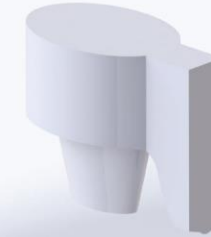
**INJECT TIME
SIMULATION**



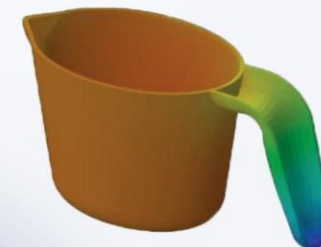
MODELS



**PRESSURE AT
END OF FALL
SIMULATIOB**



MEASURING CUP

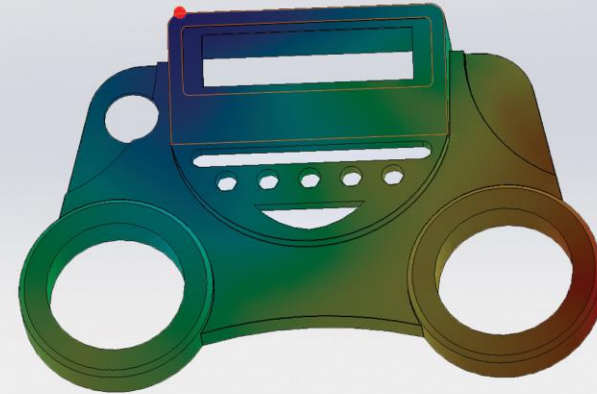
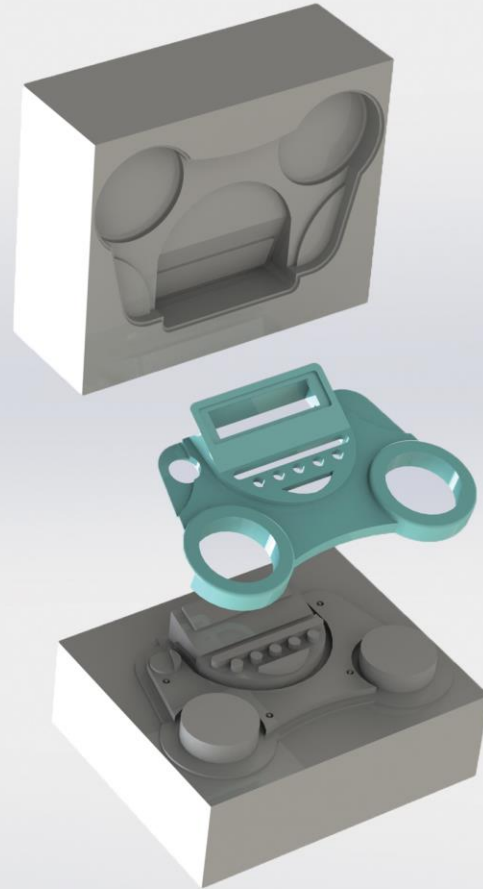


CORE AND CRAWITY MOLD DESIGN



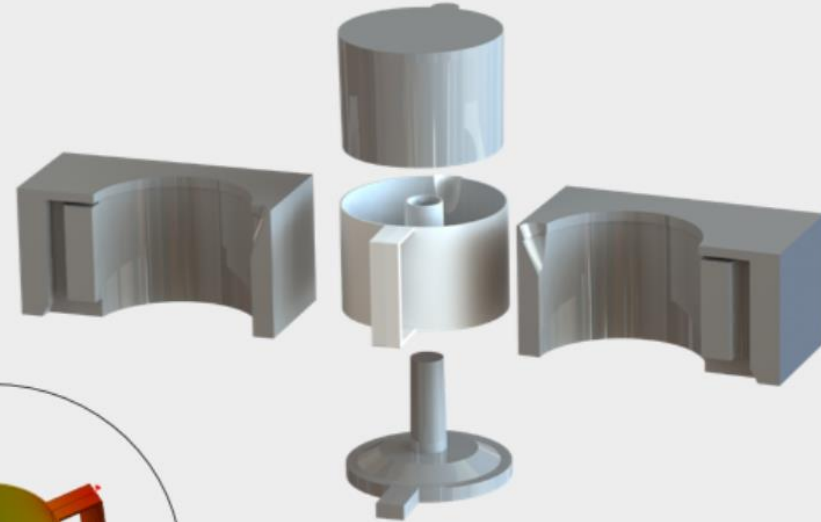
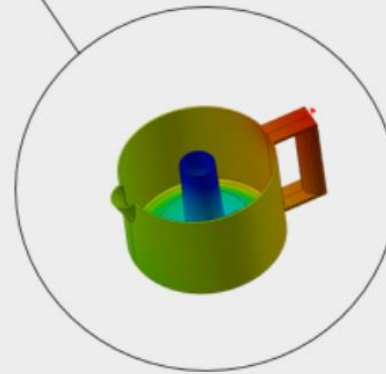
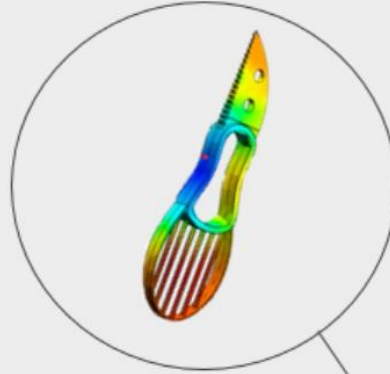
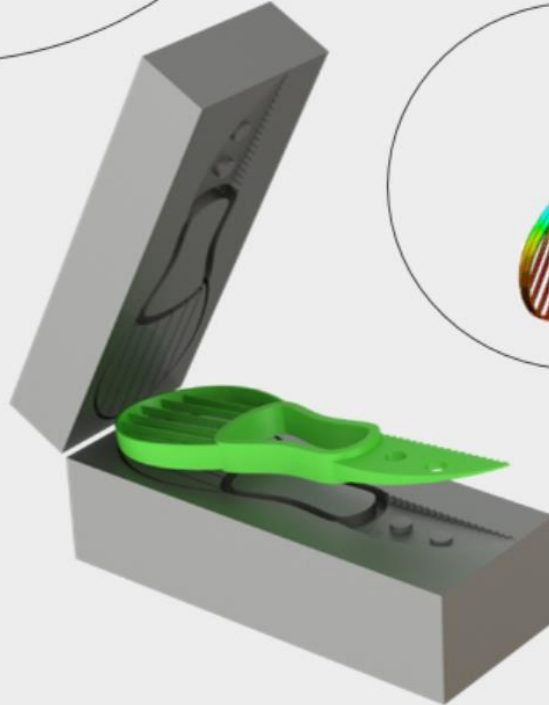
CORE AND CAVITY MOLD DESIGN

RADIO/ALARM



Core and Cavity Design

Plastic Injection Molding



Avocado Knife

Coffee Jug



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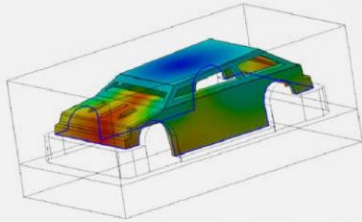
Students: Nadija Bekjiragikj 2638
Zoran Nikolov 2647
Course: Plastic Product Design
Leader: Prof. Dr. Ile Mircheski
School Year: 2021/2022

Core and Cavity mold design

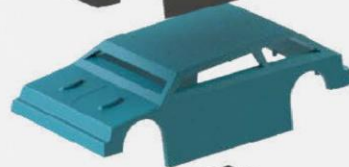
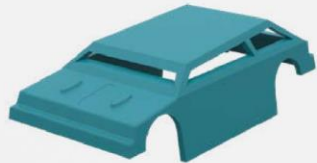


CORE AND CAVITY

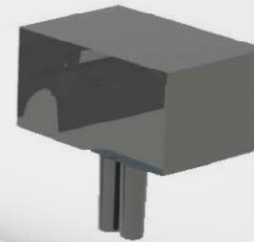
INJECTION TIME SIMULATION



MODEL

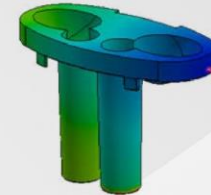


KIDS TOY CAR SHELL



AIRPODS CASE PART

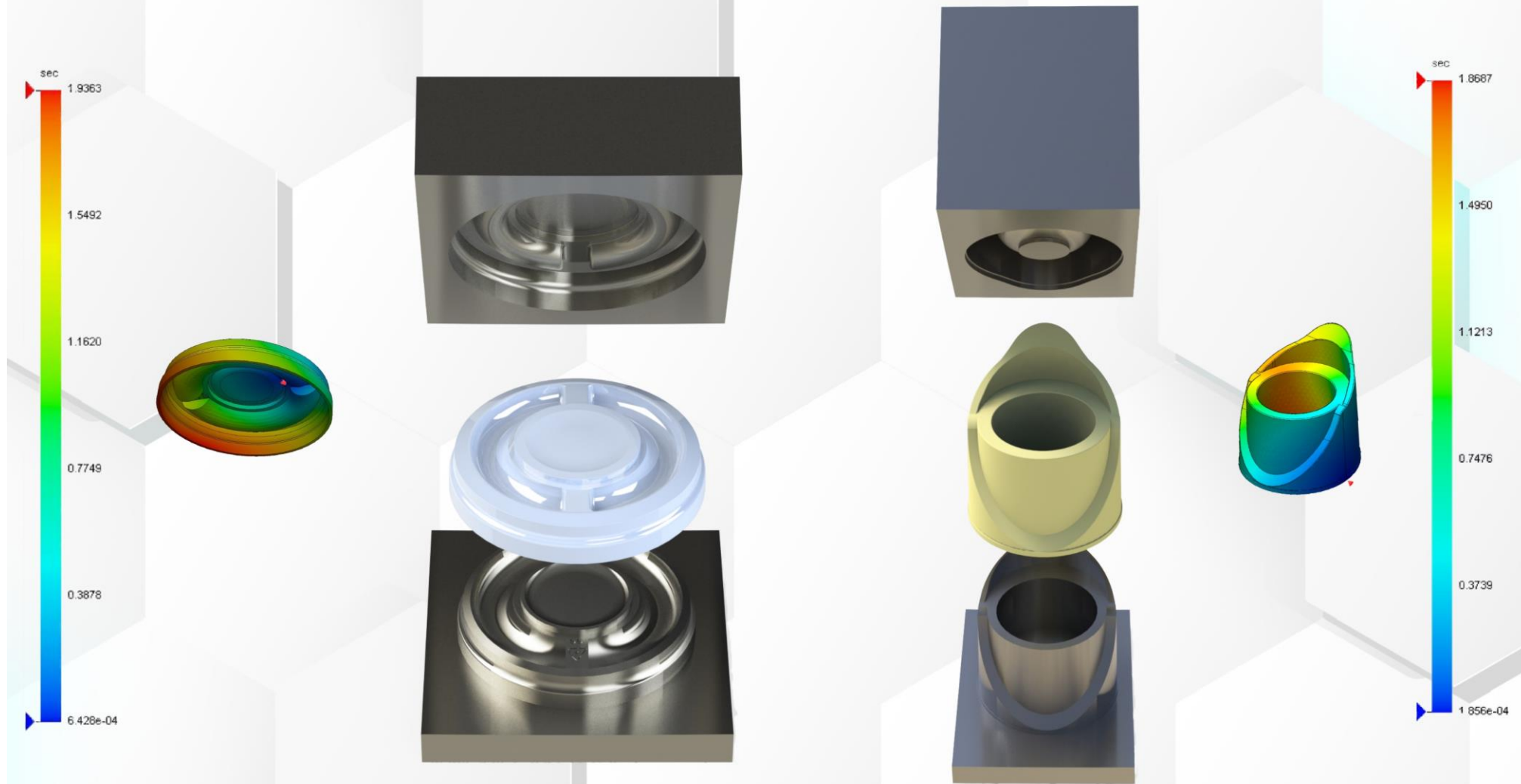
INJECTION TIME SIMULATION



MODEL

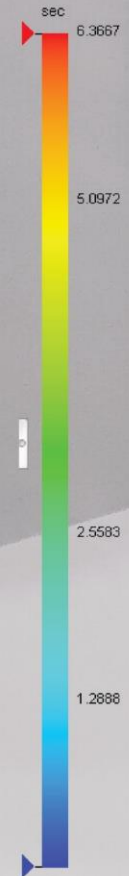
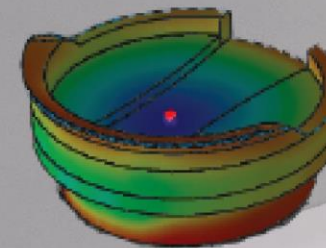


CORE AND CAVITY MOLD DESIGN



CORE AND CAVITY MOLD DESIGN

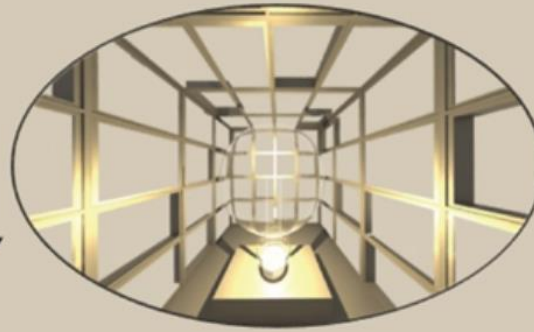
Bottle Cap for Coffee Mug



Проект бр. 2: Општа тема

Modular Lamp

See through the future



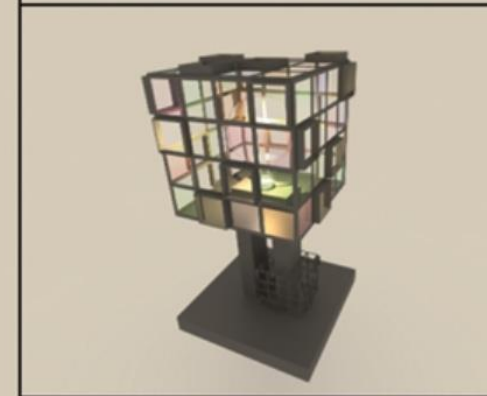
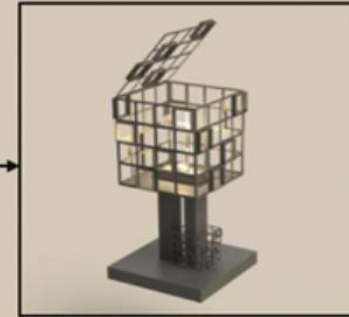
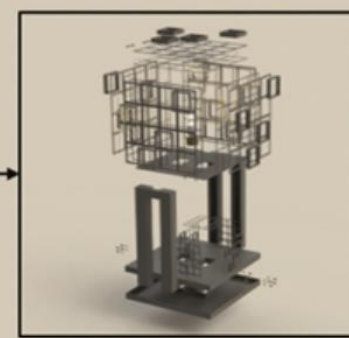
Warm ambient



Asymmetric futuristic design



98% recyclable plastic



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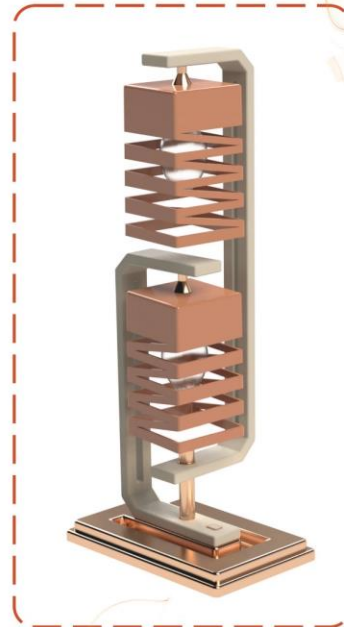
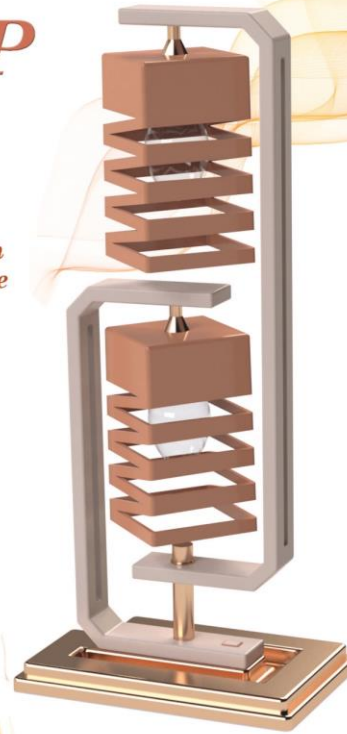


Student: Nadija Bekjiragikj
Course: Plastic Product Design
Leader: Prof. Dr. Ile Mircheski
School Year: 2021/2022

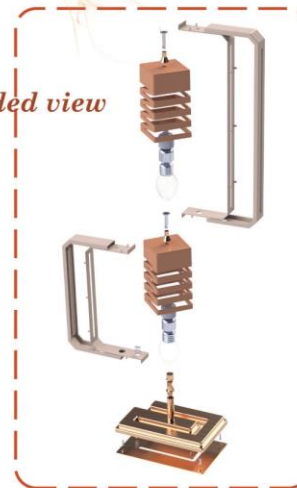
DESK LAMP

simple, elegant, unique

*This lamp has unique,
soft and elegant design
that can make our home
and atmosphere more
pleasant*



Exploded view



*The longer handle of the lamp can
rotate around fastening axis and
that can give us new, different, and
more interesting design of the lamp*



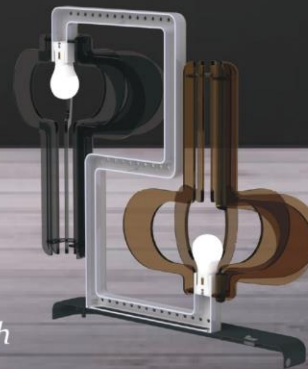
Table Lamp Topology

Light Up The Darkness 

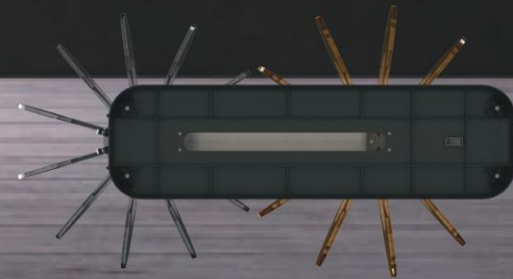
You can easily control this table lamp from your favorite armchair which provides a functional light.



Section View

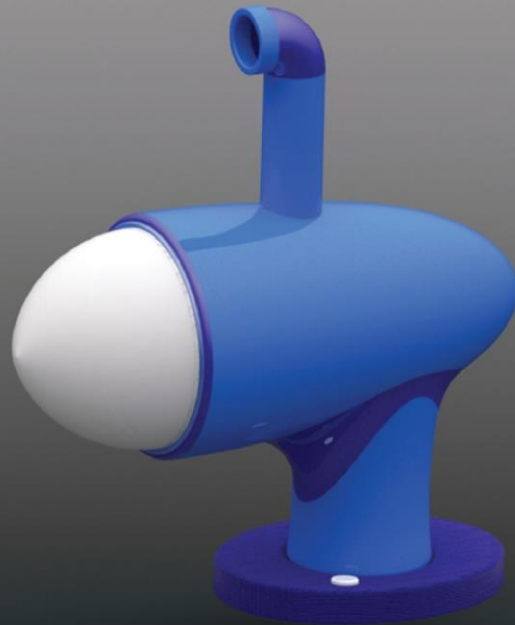


Bottom View



SUBMARINE LAMP

Nautilus

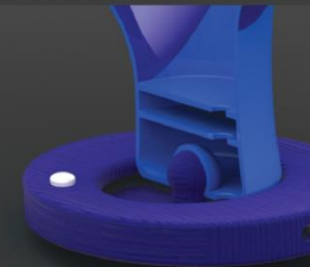
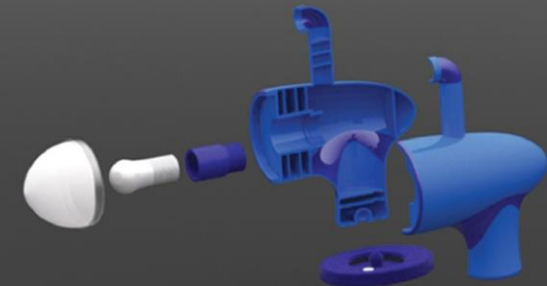


360° ROTATION

MODERN DESIGN

PLASTIC CORE

WOODEN BASE

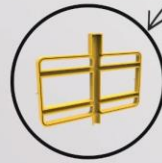
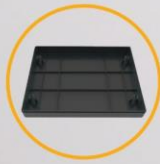


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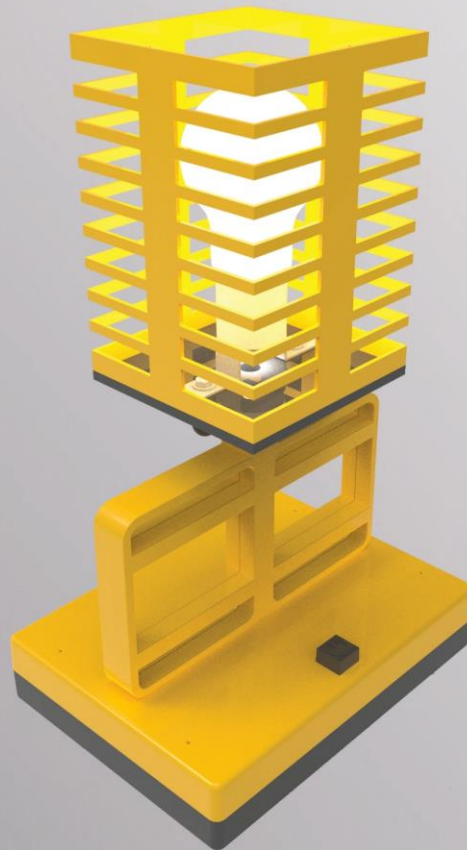


Student: Dorotea Popova
Course: Plastic Product Design
Leader: Prof. Dr. Ilie Mircheski
School Year: 2021/2022

DESK LAMP



Plastic Parts



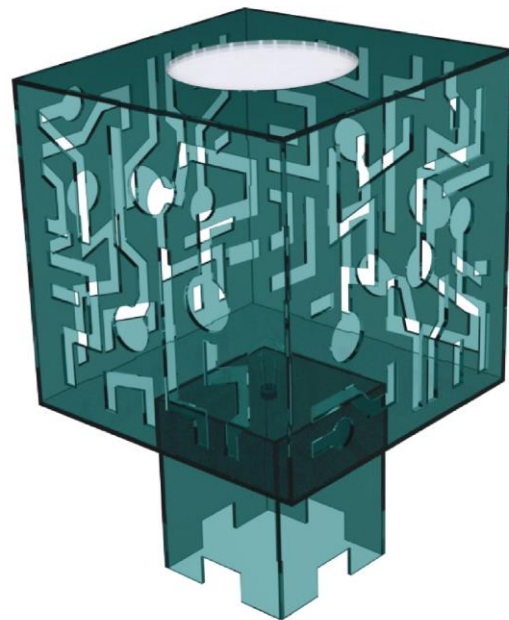
Used ways of joining:

- *Welding joint*
- *Gluing joint*
- *Connection with metal insert*
- *Screw and nut connection*
- *Connection with self-tapping screws*



FUTURA

MODULAR FUTURISTIC LAMP



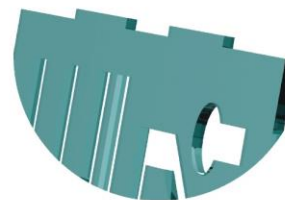
LASER CUT
BOX DESIGN
TRANSPARENT



LIGHT EFFECT



EXPLODED VIEW



PUZZLE CONSTRUCTION

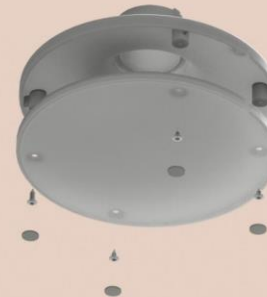
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Student: Zoran Nikolov 2647
Course: Plastic Product Design
Leader: Prof. Dr. Ile Mircheski
School Year: 2021/ 2022

TABLE LAMP

LIGHT Arc



Simple elegant lamp that brightens your desk.
Minimalistic design which makes the lamp
suitable for any room.
Has the function as a lamp and
serves as a decoration too.
Inspired by the Ball Chair by Eero Aarnio



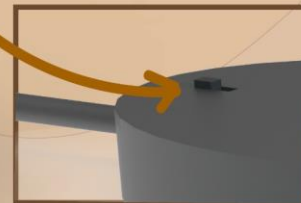
Lalita

- Elegant design
- Recyclable
- LED light bulb

Stylish yet practical,
this lamp can brighten
up any work or living
space



On/Off
button



THE "NEW MOON" LAMP



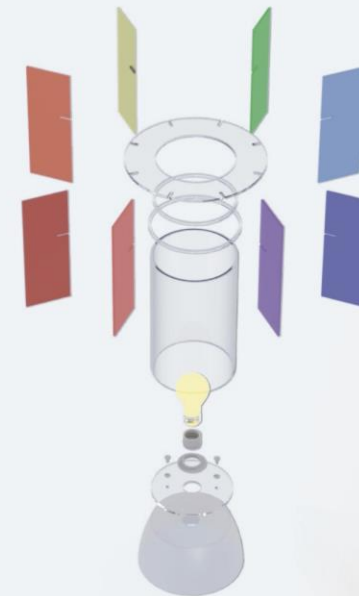
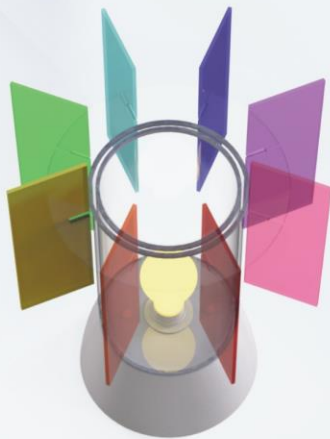
The design of the lamp is inspired by the shape of the new moon.
It is made of several plastic molds, that are connected by tapered socket joint.
On the bottom it has a touch-sensitive button that can dim or brighten the light.
The color is chosen and inspired by the color of the moon.



RAINBOW LAMP

LIGHTS UP THE SPACE WITH ITS SOFT PASTEL
RECTANGULAR SHAPES

MADE OF NON-TOXIC ACRYLIC SHEETS USING
LASER CUTTING TECHNOLOGY



THE EIGHT COLORFUL PIECES
CAN BE MANUALLY SET THE WAY YOU LIKE IT

ON/OFF SWITCH LOCATED ON THE CORD

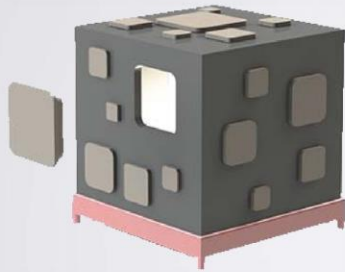


Retro Shine

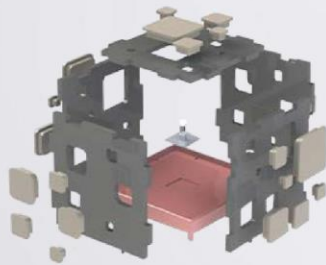


CUBUS

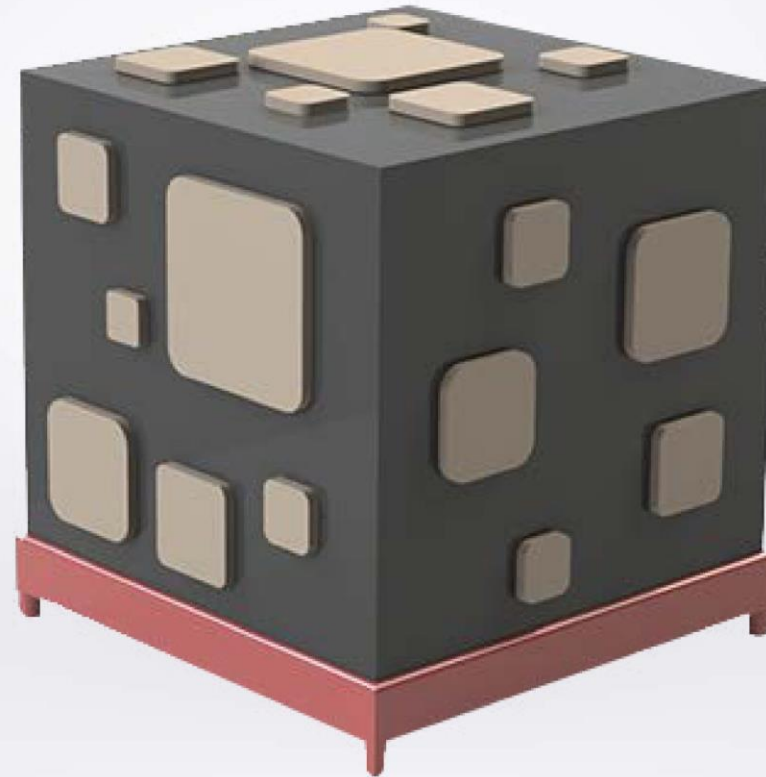
MODERN LAMP MADE OF PLASTIC AND STAINLESS STEEL



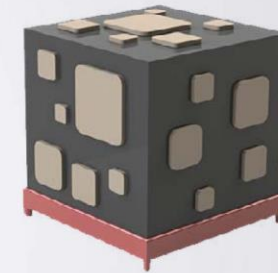
WHEN YOU OPEN THE FIRST ONE THE
LIGHT AUTOMATICLY TURNS ON,



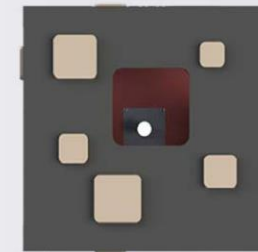
EXPLODED VIEW



THE PLASTIC CAPS WORK AS A LIGHT SWITCH. YOU CAN ADJUST THE
BRIGHTNESS BY OPENING AS MANY CAPS AS YOU DESIRE.



ONCE ALL THE CAPS ARE CLOSED THE
LIGHT AUTOMATICLY TURNS OFF.



TOP VIEW

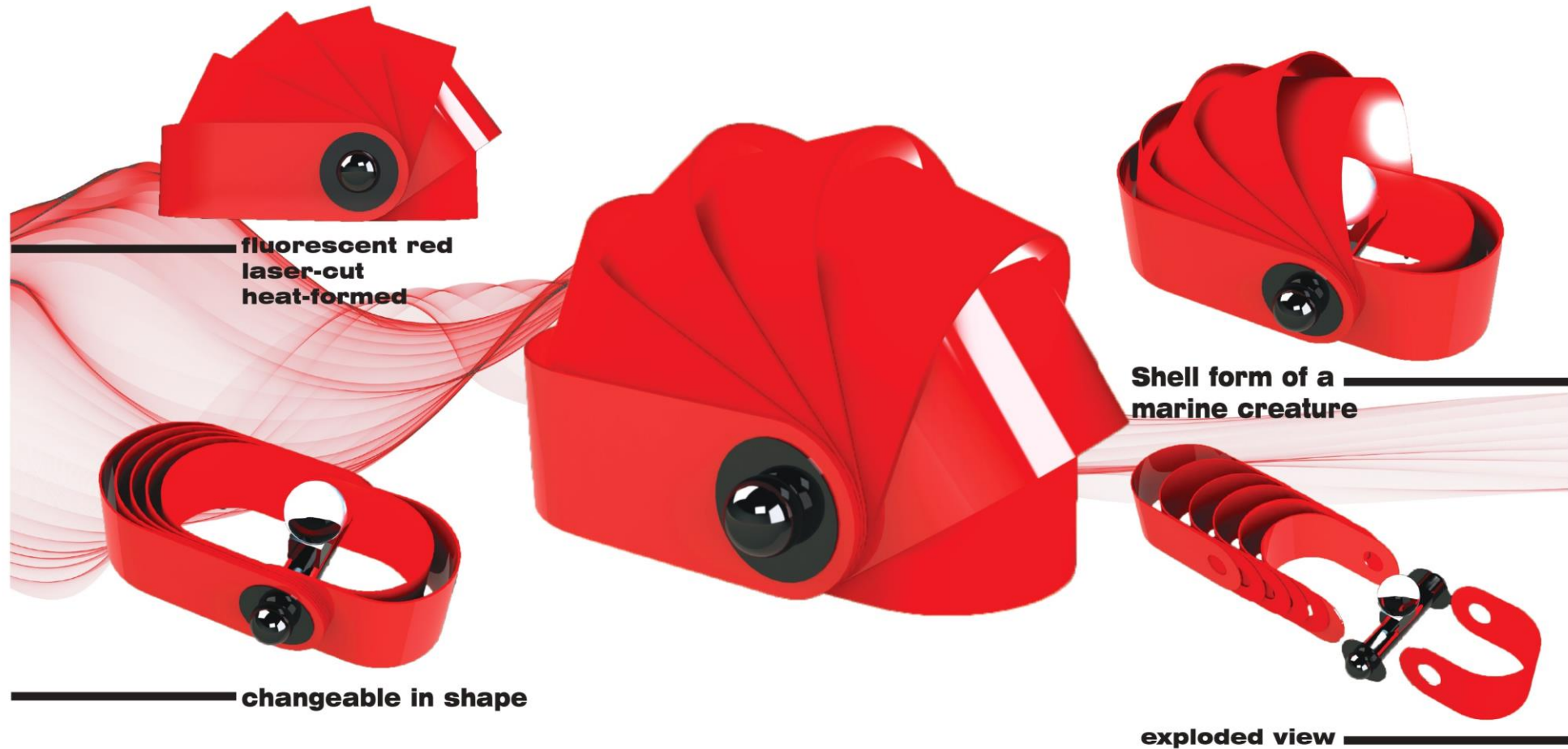


Flower LAMP



Gherpe Lamp

Superstudio inspired



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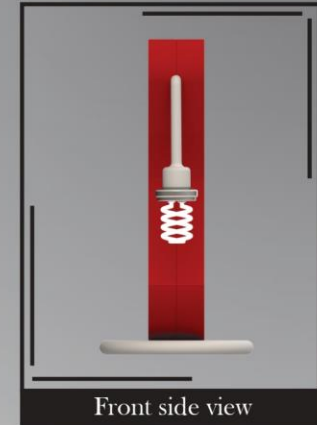
Student: Anastazija Kolevska 2648
Course: Plastic product design
Leader: Prof. Dr. Ilie Mirceski
School Year: 2021/2022

The red hook

Inspired by the hook shape, this product is designed from multiple plastic molds. Generally the two main parts are connected by joints that hold the all together.



Right side view



Front side view

The main color is red, because it is inspired by its power and the way it attracts people to always look at it. The LED light is the perfect combination for a better ambient in the room.

Modern & Minimalistic



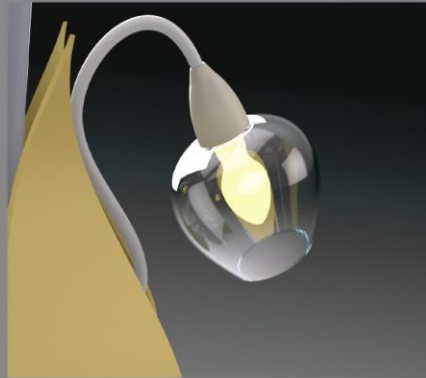
Exploded-view



Three branches lamp



This lamp is suitable for both desk and floor mounting. It illuminates 360 degrees, including illumination that can be adjusted by moving the head up and down



BUBBLE LAMP

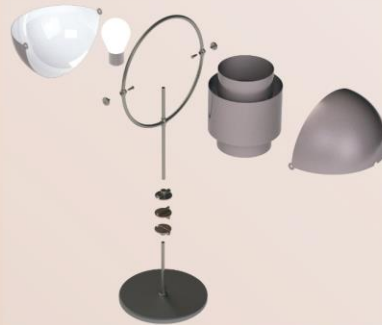
Using spherical opposing shades allows the creation of a dynamic multi light, shielding the eye from direct glare at all angles by adding a variety of light options within a room.



A clean design containing soft, organic shapes.



Built in mechanism that allows the user to place the lamp on a desired distance.



DEATH STAR II

Let the Empire's light always guide your path.

Touch switch button

Multi-orb system

Power supply cord

Type C charger

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Student: Angela Nedelkovska
Course: Plastic products
Leader: Von.prof. Ile Mircheski, PhD
School Year: 2021/22

DESIGN OF DESK LAMP

LUX 1

-ECO FRIENDLY-
LED LIGHT INSIDE

INNOVATIVE LIGHT TRANSFER
CASE WITH ACRYLIC RINGS

TOUCH SENSITIVE POWER BUTTON +
WIRELESS CHARGER BUILT INSIDE

